FRONT AXLE c

CONTENTS

2WD

SYMPTOM DIAGNOSIS3
NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING
PREPARATION4
PREPARATION
PERIODIC MAINTENANCE5
FRONT WHEEL HUB AND KNUCKLE
REMOVAL AND INSTALLATION6
FRONT WHEEL HUB AND KNUCKLE 6 Exploded View 6 Removal and Installation 6 Inspection 7
SERVICE DATA AND SPECIFICATIONS (SDS)
SERVICE DATA AND SPECIFICATIONS (SDS)
SYMPTOM DIAGNOSIS9
NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING
PRECAUTION10

PRECAUTIONS	10

Revision: 2009 October

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TEN- SIONER"	F G
PREPARATION12	
PREPARATION	I
PERIODIC MAINTENANCE14	J
FRONT WHEEL HUB AND KNUCKLE 14 Inspection 14	K
FRONT DRIVE SHAFT15 Inspection15	L
REMOVAL AND INSTALLATION16	
FRONT WHEEL HUB AND KNUCKLE	M
FRONT DRIVE SHAFT BOOT 18 Exploded View 18 Replacement 18	N
FRONT DRIVE SHAFT22Exploded View22Removal and Installation23Disassembly and Assembly23Inspection26	P
SERVICE DATA AND SPECIFICATIONS	

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SERVICE DATA AND SPECIFICATIONS	Wheel Bearing28
(SDS)	Drive Shaft28

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING < SYMPTOM DIAGNOSIS >

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SYMPTOM DIAGNOSIS

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

NVH Troubleshooting Chart

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Use chart below to find the cause of the symptom. If necessary, repair or replace these parts.

Reference page			FAX-6	I	FAX-5	NVH in FAX and FSU sections	NVH in WT section	NVH in WT section	NVH in BR section	NVH in ST section	C FAX E
Possible cause a	and SUSPECTED PART	S	Improper installation, looseness	Parts interference	Wheel bearing damage	FRONT AXLE AND FRONT SUSPENSION	TIRE	ROAD WHEEL	BRAKE	STEERING	G H J
Symptom FR		Noise	×	×	×	×	×	×	×	×	-
		Shake	×	×	×	×	×	×	×	×	K
	FRONT AXLE	Vibration	×	×	×	×	×			×	-
	FRONT AALE	Shimmy	×	×		×	×	×	×	×	
		Judder	×			×	×	×	×	×	L
		Poor quality ride or handling	×	×		×	×	×			

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PREPARATION

PREPARATION

Commercial Service Tool

Tool name		Description
Power tool		Loosening bolts and nuts
	PBIC0190E	

PERIODIC MAINTENANCE FRONT WHEEL HUB AND KNUCKLE

< PERIODIC MAINTENANCE >

Inspection

MOUNTING INSPECTION

Make sure that the mounting conditions (looseness, backlash) of each component and component conditions (wear, damage) are normal.

WHEEL BEARING INSPECTION

Move wheel hub and bearing assembly in the axial direction by hand. Make sure there is no looseness of FAX wheel bearing.

Standard

Axial end play

: Refer to FAX-8, "Wheel Bearing".

- Rotate wheel hub and bearing assembly and make sure that is no unusual noise or other irregular conditions. If there is any of irregular conditions, replace wheel hub and bearing assembly.
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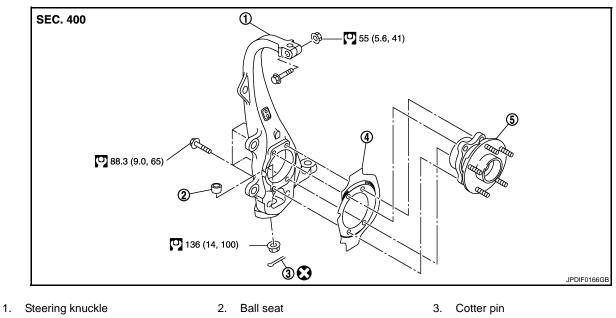
REMOVAL AND INSTALLATION FRONT WHEEL HUB AND KNUCKLE

Exploded View

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[2WD]



4. Splash guard 5. Wheel hub and bearing assembly

Refer to <u>GI-4, "Components"</u> for symbols in the figure.

Removal and Installation

REMOVAL

Wheel Hub and Bearing Assembly

- 1. Remove tires from vehicle with power tool.
- 2. Remove wheel sensor from steering knuckle. Refer to <u>BRC-101, "Exploded View"</u>. CAUTION:

Never pull on wheel sensor harness.

 Remove caliper assembly. Hang caliper assembly in a place where it will not interfere with work. Refer to <u>BR-42, "BRAKE CALIPER ASSEMBLY (2 PISTON TYPE) : Exploded View"</u> (2 piston type), <u>BR-46,</u> <u>"BRAKE CALIPER ASSEMBLY (4 PISTON TYPE) : Exploded View"</u> (4 piston type). <u>CAUTION:</u>

Never depress brake pedal while brake caliper is removed.

- Remove disc rotor. Refer to <u>BR-43</u>, "<u>BRAKE CALIPER ASSEMBLY (2 PISTON TYPE)</u>: <u>Removal and Installation</u>" (2 piston type), <u>BR-47</u>, "<u>BRAKE CALIPER ASSEMBLY (4 PISTON TYPE)</u>: <u>Removal and Installation</u>" (4 piston type).
- 5. Remove wheel hub and bearing assembly mounting bolts, and then remove splash guard and wheel hub and bearing assembly from steering knuckle.

Steering Knuckle

- 1. Remove wheel hub and bearing assembly, and then remove splash guard.
- 2. Remove brake hose bracket. Refer to <u>BR-20, "FRONT : Exploded View"</u>.

FRONT WHEEL HUB AND KNUCKLE

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< REMOVAL AND INSTALLATION >

- Remove cotter pin (1) of steering outer socket, and then loosen the nut.
- Remove steering outer socket (2) from steering knuckle (3) so as not to damage ball joint boot (4) using the ball joint remover. CAUTION:

Temporarily tighten the nut to prevent damage to threads and to prevent the ball joint remover from suddenly coming off.

- 5. Remove cotter pin of transverse link and steering knuckle, and then loosen nut.
- 6. Separate upper link from steering knuckle.
- 7. Separate transverse link from steering knuckle so as not to damage ball joint boot using the ball joint remover.
- CAUTION: Ε Temporarily tighten the nut to prevent damage to threads and to prevent the ball joint remover from suddenly coming off. 8. Remove steering knuckle form vehicle. F INSTALLATION Note the following, and install in the reverse order of the removal. • Perform the final tightening of each of parts under conditions, which were removed when removing wheel hub and bearing assembly and steering knuckle. Never reuse cotter pin. Inspection INFOID:000000004511874 Н INSPECTION AFTER REMOVAL Check components for deformation, cracks, and other damage. Replace if necessary. **Ball Joint Inspection** Check boots of transverse link and steering outer socket ball joint for breakage, axial play, and torque. Refer to FSU-7, "Inspection" and ST-36, "2WD : Inspection". INSPECTION AFTER INSTALLATION Check wheel sensor harness for proper connection. Refer to <u>BRC-101, "Exploded View"</u>. Check wheel alignment. Refer to FSU-8, "Inspection". Κ Adjust neutral position of steering angle sensor. Refer to <u>BRC-8, "ADJUSTMENT OF STEERING ANGLE</u> SENSOR NEUTRAL POSITION : Special Repair Requirement". L Μ Ν

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SERVICE DATA AND SPECIFICATIONS (SDS)

SERVICE DATA AND SPECIFICATIONS (SDS) SERVICE DATA AND SPECIFICATIONS (SDS)

Wheel Bearing

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[2WD]

ltem	Standard
Axial end play	0.05 mm (0.002 in) or less

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING < SYMPTOM DIAGNOSIS > [AWD]

SYMPTOM DIAGNOSIS

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

NVH Troubleshooting Chart

Use chart below to find the cause of the symptom. If necessary, repair or replace these parts.

Reference page		I	FAX-26	I	FAX-16	I	FAX-14	NVH in FAX and FSU sections	Refer to Front axle in this chart.	NVH in WT section	NVH in WT section	Refer to DRIVE SHAFT in this chart.	NVH in BR section	NVH in ST section	C FAX E F	
Possible cause and SUSPECTED PARTS		Excessive joint angle	Joint sliding resistance	Imbalance	Improper installation, looseness	Parts interference	Wheel bearing damage	FRONT AXLE AND FRONT SUSPENSION	FRONT AXLE	TIRE	ROAD WHEEL	DRIVE SHAFT	BRAKE	STEERING	G H J	
	DRIVE	Noise	×	×				×	×	×	×	×		×	×	Κ
	SHAFT	Shake	×		×			×	×	×	×	×		×	×	
Symptom FRONT AXLE		Noise				×	×	×	×		×	×	×	×	×	L
		Shake				×	×	×	×		×	×	×	×	×	
		Vibration				×	×	×	×		×		×		×	
	AXLE	Shimmy				×	×		×		×	×		×	×	Μ
		Judder				×			×		×	×		×	×	
		Poor quality ride or handling				×	×		×		×	×				Ν

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< PRECAUTION > PRECAUTION PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the "SRS AIR BAG" and "SEAT BELT" of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the "SRS AIR BAG".
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

WARNING:

- When working near the Air Bag Diagnosis Sensor Unit or other Air Bag System sensors with the ignition ON or engine running, DO NOT use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury.
- When using air or electric power tools or hammers, always switch the ignition OFF, disconnect the battery, and wait at least 3 minutes before performing any service.

Precaution Necessary for Steering Wheel Rotation after Battery Disconnect

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NOTE:

- Before removing and installing any control units, first turn the push-button ignition switch to the LOCK position, then disconnect both battery cables.
- After finishing work, confirm that all control unit connectors are connected properly, then re-connect both battery cables.
- Always use CONSULT-III to perform self-diagnosis as a part of each function inspection after finishing work. If a DTC is detected, perform trouble diagnosis according to self-diagnosis results.

For vehicle with steering lock unit, if the battery is disconnected or discharged, the steering wheel will lock and cannot be turned.

If turning the steering wheel is required with the battery disconnected or discharged, follow the operation procedure below before starting the repair operation.

OPERATION PROCEDURE

1. Connect both battery cables. **NOTE:**

Supply power using jumper cables if battery is discharged.

- 2. Turn the push-button ignition switch to ACC position. (At this time, the steering lock will be released.)
- 3. Disconnect both battery cables. The steering lock will remain released with both battery cables disconnected and the steering wheel can be turned.
- 4. Perform the necessary repair operation.

PRECAUTIONS

< PRECAUTION >

- 5. When the repair work is completed, re-connect both battery cables. With the brake pedal released, turn the push-button ignition switch from ACC position to ON position, then to LOCK position. (The steering wheel will lock when the push-button ignition switch is turned to LOCK position.)
- 6. Perform self-diagnosis check of all control units using CONSULT-III.

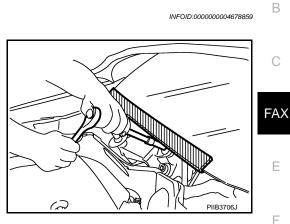
Precaution for Procedure without Cowl Top Cover

When performing the procedure after removing cowl top cover, cover the lower end of windshield with urethane, etc.

Precautions for Drive Shaft

- Observe the following precautions when disassembling and assembling drive shaft.
- Never disassemble joint sub-assembly because it is non-overhaul parts.
- Perform work in a location which is as dust-free as possible.
- Clean the parts, before disassembling and assembling.
- Prevent the entry of foreign objects during disassembly of the service location.
- Reassemble disassembled parts carefully in the correct order. If work is interrupted, a clean cover must be placed over parts.
- Use paper waste. Fabric shop cloths must not be used because of the danger of lint adhering to parts.
- Clean disassembled parts (except for rubber parts) with kerosene which shall be removed by blowing with air or wiping with paper waste.

FAX-11



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Special Service Tool

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The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name		Description
KV40107300		Installing boot band
(−) Boot band crimping tool		
	ZZA1229D	
KV40107500 (–) Drive shaft attachment		Removing drive shaft
	ZZA1230D	
KV38107900 (–) Protector a: 32 mm (1.26 in) dia.	PDIA1183J	Installing drive shaft
KV38100500 (–)		Installing drive shaft plug
Drift a: 80 mm (3.15 in) dia. b: 60 mm (2.36 in) dia.	a b ZZA0701D	
KV38102200		Installing drive shaft plug
(–) Drift a: 90 mm (3.54 in) dia. b: 31 mm (1.22 in) dia.	a b ZZA0920D	

PREPARATION

< PREPARATION >

Commercial Service Tool

[AWD]

Tool name		Description	
Power tool		Loosening bolts and nuts	E
			C
	PBIC0190E		FA
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Inspection

MOUNTING INSPECTION

Make sure that the mounting conditions (looseness, backlash) of each component and component conditions (wear, damage) are normal.

WHEEL BEARING INSPECTION

• Move wheel hub and bearing assembly in the axial direction by hand. Make sure there is no looseness of wheel bearing.

Standard

Axial end play : Refer to FAX-28, "Wheel Bearing".

• Rotate wheel hub and bearing assembly and make sure that is no unusual noise or other irregular conditions. If there is any of irregular conditions, replace wheel hub and bearing assembly.

< PERIODIC MAINTENANCE >	[AWD]	
FRONT DRIVE SHAFT		Δ
Inspection	INFOID:000000004511884	A
 Check drive shaft mounting point and joint for looseness and other damage. Check boot for cracks and other damage. CAUTION: 		В
Replace entire drive shaft assembly when noise or vibration occurs from drive shaft.		С

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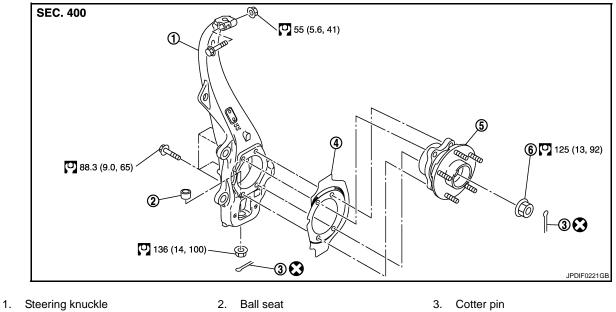
REMOVAL AND INSTALLATION FRONT WHEEL HUB AND KNUCKLE

Exploded View

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[AWD]



4. Splash guard 5. Wheel hub and bearing assembly

6. Wheel hub lock nut

Refer to GI-4, "Components" for symbols in the figure.

Removal and Installation

REMOVAL

Wheel Hub and Bearing Assembly

- Remove tires with power tool. 1.
- Remove wheel sensor from steering knuckle. Refer to BRC-101, "Exploded View". **CAUTION:**
 - Never pull on wheel sensor harness.
- Remove caliper assembly. Hang caliper assembly in a place where it will not interfere with work. Refer to BR-42, "BRAKE CALIPER ASSEMBLY (2 PISTON TYPE) : Exploded View". CAUTION:

Never depress brake pedal while brake caliper is removed.

- 4. Remove disc rotor. Refer to BR-43, "BRAKE CALIPER ASSEMBLY (2 PISTON TYPE) : Removal and Installation".
- 5. Remove cotter pin, then loosen wheel hub lock nut with power tool.
- 6. Patch wheel hub lock nut with a piece of wood. Hammer the wood to disengage wheel hub and bearing assembly from drive shaft. Take out the wheel hub lock nut. CAUTION:
 - Never place drive shaft joint at an extreme angle. Also be careful not to overextend slide joint.
 - Never allow drive shaft to hang down without support for housing (or joint sub-assembly), shaft and the other parts. NOTE:

Use a suitable puller, if wheel hub and bearing assembly and drive shaft cannot be separated even after performing the above procedure.

Remove wheel hub and bearing assembly mounting bolts, and then remove splash guard and wheel hub 7. and bearing assembly from steering knuckle.

Steering Knuckle

FRONT WHEEL HUB AND KNUCKLE

< REMOVAL AND INSTALLATION >

- 1. Remove wheel hub and bearing assembly, and then remove splash guard.
- Remove brake hose bracket. Refer to <u>BR-20, "FRONT : Exploded View"</u>.
- Remove cotter pin (1) of steering outer socket, and then loosen the nut.
- Remove steering outer socket (2) from steering knuckle (3) so as not to damage ball joint boot (4) using the ball joint remover. CAUTION: Temporarily tighten the nut to prevent damage to threads

Temporarily tighten the nut to prevent damage to threads and to prevent the ball joint remover from suddenly coming off.

- Remove cotter pin of transverse link and steering knuckle, and then loosen nut.
- 6. Separate upper link from steering knuckle.
- 7. Separate transverse link from steering knuckle so as not to damage ball joint boot using the ball joint remover.

CAUTION:

Temporarily tighten the nut to prevent damage to threads and to prevent the ball joint remover from suddenly coming off.

8. Remove steering knuckle form vehicle.

INSTALLATION

Note the following, and install in the reverse order of the removal.

- Perform the final tightening of each of parts under unladen conditions, which were removed when removing wheel hub and bearing assembly and steering knuckle.
- Never reuse cotter pin.

Inspection

INSPECTION AFTER REMOVAL

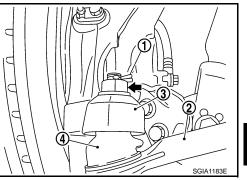
Check components for deformation, cracks, and other damage. Replace if necessary.

Ball Joint Inspection

Check boots of transverse link and steering outer socket ball joint for breakage, axial play, and torque. Refer to <u>FSU-37, "Inspection"</u> and <u>ST-46, "AWD : Inspection"</u>.

INSPECTION AFTER INSTALLATION

- 1. Check the wheel sensor harness for proper connection. Refer to <u>BRC-101, "Exploded View"</u>.
- 2. Check the wheel alignment. Refer to FSU-30, "Inspection".
- Adjust neutral position of steering angle sensor. Refer to <u>BRC-8</u>, "ADJUSTMENT OF STEERING ANGLE <u>SENSOR NEUTRAL POSITION : Special Repair Requirement"</u>.



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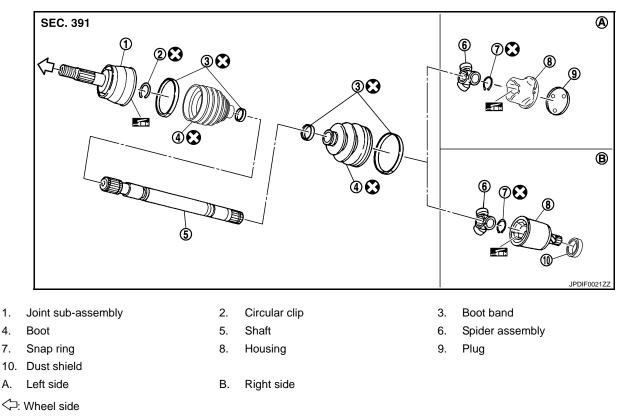
< REMOVAL AND INSTALLATION >

FRONT DRIVE SHAFT BOOT

Exploded View

INFOID:000000004511888

[AWD]



NISSAN genuine grease or an equivalent.

Refer to <u>GI-4, "Components"</u> for symbols not described on the above.

Replacement

WHEEL SIDE

- 1. Remove tires with power tool.
- 2. Remove wheel sensor from steering knuckle. Refer to <u>BRC-101, "Exploded View"</u>. CAUTION:

Never pull on wheel sensor harness.

- Remove brake hose bracket. Refer to <u>BR-20, "FRONT : Exploded View"</u>.
- Remove caliper assembly. Hang caliper assembly a place where it will not interfere with work. Refer to BR-42, "BRAKE CALIPER ASSEMBLY (2 PISTON TYPE) : Exploded View".
 CAUTION:

Never depress brake pedal while brake caliper is removed.

- 5. Remove disc rotor. Refer to <u>BR-43</u>, "<u>BRAKE CALIPER ASSEMBLY (2 PISTON TYPE)</u> : Removal and <u>Installation</u>".
- 6. Remove cotter pin, then loosen wheel hub lock nut with a power tool.
- Patch wheel hub lock nut with a piece of wood. Hammer the wood to disengage wheel hub and bearing assembly from drive shaft. Take out the wheel hub lock nut.
 CAUTION:
 - Never place drive shaft joint at an extreme angle. Also be careful not to overextend slide joint.
 - Never allow drive shaft to hang down without support for housing (or joint sub-assembly), shaft and the other parts.

NOTE:

Use a suitable puller if wheel hub and bearing assembly and drive shaft cannot be separated even after performing the above procedure.

FAX-18

< REMOVAL AND INSTALLATION >

- 8. Remove cotter pin (1) of steering outer socket, and then loosen the nut.
- Remove steering outer socket (2) from steering knuckle (3) so as not to damage ball joint boot (4) using the ball joint remover. CAUTION:

Temporarily tighten the nut to prevent damage to threads and to prevent the ball joint remover from suddenly coming off.

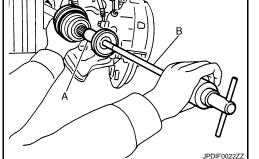
- 10. Remove cotter pin of transverse link and steering knuckle, and then loosen nut.
- 11. Separate transverse link from steering knuckle so as not to damage ball joint boot using the ball joint remover. CAUTION:

Temporarily tighten the nut to prevent damage to threads and to prevent the ball joint remover from suddenly coming off.

- 12. Remove drive shaft from wheel hub and bearing assembly.
- 13. Remove boot bands, and then remove boot from joint sub-assembly.
- Screw a drive shaft puller (A) into joint sub-assembly screw part to a length of 30 mm (1.18 in) or more. Support drive shaft with one hand and pull out joint sub-assembly with a sliding hammer (B) from shaft.

CAUTION:

- Align a sliding hammer and drive shaft and remove them by pulling firmly and uniformly.
- If joint sub-assembly cannot be pulled out, try after removing drive shaft from vehicle.



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- 15. Remove the circular clip (1) from shaft.
 16. Remove boot from shaft.
- 17. Clean the old grease on joint sub-assembly with paper waste.
- Fill serration slot joint sub-assembly with NISSAN genuine grease or equivalent until the serration slot and ball groove become full to the brim.
 CAUTION:

After applying grease, use a paper waste to wipe off old grease that has oozed out.

19. Install boot and boot bands to shaft.

CAUTION:

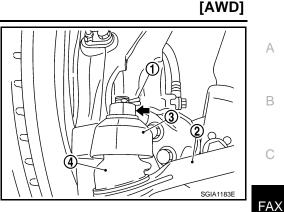
• Wrap serration on shaft with tape to protect the boot from damage.

- Never reuse boot and boot band.
- 20. Remove the tape wrapped around the serration on shaft.
- 21. Position circular clip on groove at the shaft edge.

CAUTION: Never reuse circular clip. NOTE:

Drive joint inserter is recommended when installing circular clip.

22. Align both center axles of the shaft edge and joint sub-assembly. Then assemble shaft with circular clip joint sub-assembly.



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< REMOVAL AND INSTALLATION >

23. Install joint sub-assembly (1) to shaft using plastic hammer.

Confirm that joint sub-assembly is correctly engaged while rotating drive shaft.

 Apply the balance of the specified amount of grease into the boot inside from large diameter side of boot.

Standard

Grease amount

: Refer to FAX-28, "Drive Shaft".

 Install the boot securely into grooves (indicated by "*" marks) shown in the figure.
 CAUTION:

If grease adheres to the boot mounting surface (with "*" mark) on the shaft or joint sub-assembly, boot may come off. Remove all grease from the surface.

26. To prevent the deformation of the boot, adjust the boot installation length (L) to the specified value shown below by inserting the suitable tool into inside of the boot from the large diameter side of the boot and discharging the inside air.

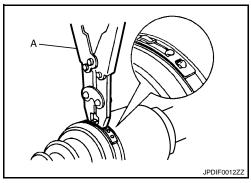
Standard

Boots installed length (L)

: Refer to FAX-28, "Drive Shaft".

CAUTION:

- If the boot installation length is outside the standard, it may cause breakage of boot.
- Be careful not to touch the inside of the boot with a tip of tool.
- Secure the large and small ends of the boot with boot bands using the boot band crimping tool (A) [SST: KV40107300 (-)].

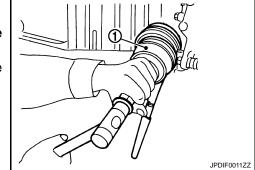


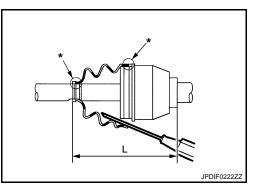
NOTE:

Secure boot band so that dimension (M) meets the specification as shown in the figure.

Dimension (M) : 2.0 – 3.0 mm (0.079 – 0.118 in)

- 28. Secure joint sub-assembly and shaft, and then make sure that they are in the correct position when rotating boot. Install them with boot band when boot installation positions become incorrect.
- 29. Insert drive shaft to wheel hub and bearing assembly, and then temporarily tighten wheel hub lock nut. CAUTION:
 - The drive shaft is press-fit. When assembling the shaft, never press it, but pull it until fully seated by tightening the wheel hub lock nut.
 - Check that anticorrosive oil is applied to the thread of the drive shaft. If not, apply appropriate oil such as engine oil.





Revision: 2009 October



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< R	EMOVAL AND INSTALLATION > [AWD]	
	• If sufficient oil is not applied to the thread of the drive shaft, the wheel hub lock nut may be seized and the tightening torque reaches the specified limit prematurely. It may cause looseness or abnormal noises.	А
30.	Install transverse link to steering knuckle. Refer to FAX-16, "Exploded View".	
	Install steering outer socket to steering knuckle. Refer to <u>ST-37, "AWD : Exploded View"</u> .	В
32.	Install disc rotor. Refer to <u>BR-43</u> , " <u>BRAKE CALIPER ASSEMBLY (2 PISTON TYPE)</u> : <u>Removal and Instal-</u> <u>lation</u> ".	
33.	Install caliper assembly to steering knuckle. Refer to <u>BR-42, "BRAKE CALIPER ASSEMBLY (2 PISTON</u> <u>TYPE) : Exploded View"</u> .	С
34.	Install brake hose bracket to steering knuckle. Refer to <u>BR-20, "FRONT : Exploded View"</u> .	
35.	Install wheel sensor to steering knuckle. Refer to BRC-101, "Exploded View".	FAX
36.	Tighten the wheel hub lock nut to the specified torque. Refer to FAX-16, "Exploded View".	
37.	Install cotter pin. CAUTION:	E
	Never reuse cotter pin.Bend it at the root sufficiently to prevent any looseness.	
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< REMOVAL AND INSTALLATION >

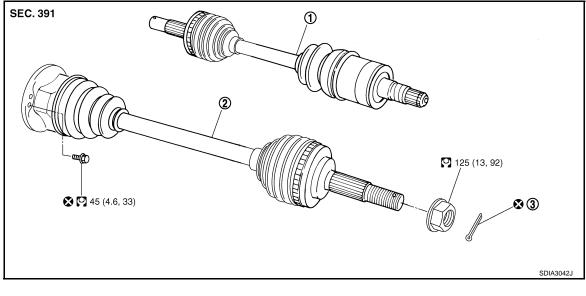
FRONT DRIVE SHAFT

Exploded View

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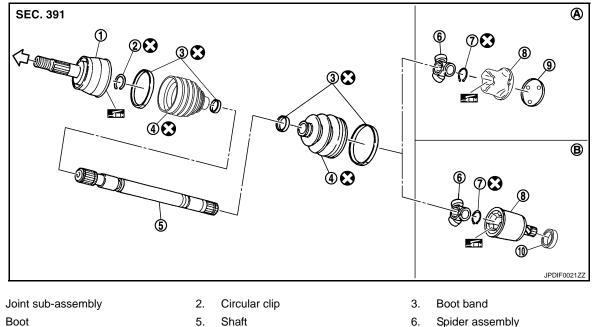
[AWD]

REMOVAL



1. Drive shaft (right side) 2. Drive shaft (left side) 3. Cotter pin Refer to GI section for symbols in the figure.

DISASSEMBLY



Boot 4.

1.

- 7. Snap ring 10. Dust shield
- Left side Α.
- C: Wheel side

INISSAN genuine grease or an equivalent.

Refer to <u>GI-4, "Components"</u> for symbols not described on the above.

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Housing

Right side

- 6. Spider assembly
- 9. Plug

< REMOVAL AND INSTALLATION > Removal and Installation

REMOVAL

Left Side

- 1. Refer to the procedure from 1 to 12 in FAX-18, "Replacement".
- Remove shock absorber from transverse link with power tool. Refer to FSU-31, "Exploded View".
- Remove fixing bolts and nuts, and then remove drive shaft from vehicle.

Right Side

- Refer to the procedure from 1 to 12 in <u>FAX-18</u>, "<u>Replacement</u>".
- Remove shock absorber from transverse link with power tool. Refer to FSU-31, "Exploded View".
- Remove drive shaft from front final drive.
 - Remove drive shaft from front final drive using the drive shaft attachment (A) [SST:KV40107500 (-)] and a sliding hammer (B) while inserting tip of the drive shaft attachment between housing and front final drive.

CAUTION:

Never place drive shaft joint at an extreme angle when removing drive shaft. Also be careful not to overextend slide joint.

INSTALLATION

Left Side

Install in the reverse order of removal.

Right Side

Note the following, and install in the reverse order of removal.

CAUTION:

Always replace front final drive oil seal with new one when installing drive shaft. Refer to DLN-117, "RIGHT SIDE : Exploded View".

• Place the protector (A) [SST:KV38107900 (–)] onto front final drive to prevent damage to the oil seal while inserting drive shaft. Slide drive shaft sliding joint and tap with a hammer to install securely.

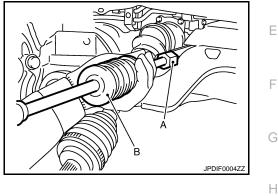
Disassembly and Assembly

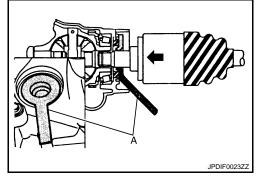
DISASSEMBLY

Front Final Drive Side

- 1. Fix shaft with a vise. CAUTION: Protect shaft when fixing with a vise using aluminum or copper plates.
- Remove boot bands, and then remove boot from housing.
- 3. Put matching marks on housing and shaft, and then pull out housing from shaft. **CAUTION:**

Use paint or similar substance for matching marks. Never scratch the surfaces.





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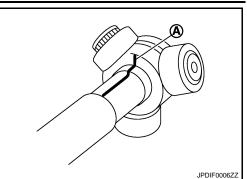
FAX

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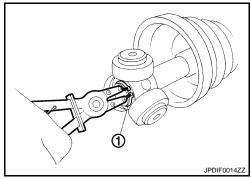
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< REMOVAL AND INSTALLATION >

 Put matching marks (A) on the spider assembly and shaft. CAUTION: Use paint or similar substance for matching marks. Never scratch the surfaces.



- 5. Remove snap ring (1), and then remove spider assembly from the shaft.
- 6. Remove boot from the shaft.
- 7. Remove dust shield from housing. (right side)
- 8. If plug needs to be removed, move boot to wheel side, and take it out with a plastic hammer. (left side)



Wheel Side

1. Fix shaft with a vise. CAUTION:

Protect shaft when fixing with a vise using aluminum or copper plates.

- 2. Remove boot bands, and then remove boot from joint sub-assembly.
- Screw the drive shaft puller (A) 30 mm (1.18 in) or more into the thread of joint sub-assembly, and pull joint sub-assembly with a sliding hammer (B) from shaft.
 CAUTION:
 - If joint sub-assembly cannot be removed after five or more unsuccessful attempts, replace shaft and joint sub assembly as a set.
 - Align sliding hammer and drive shaft and remove them by pulling directory.
- 4. Remove circular clip from shaft.
- 5. Remove boot from shaft.
- 6. Clean old grease on joint sub-assembly with paper waste while rotating ball cage.

ASSEMBLY

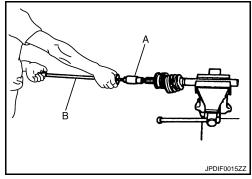
Front Final Drive Side

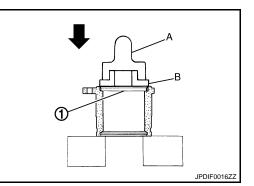
- 1. Clean old grease on housing with paper waste.
- If plug (1) has been removed, use a drift to press in a new one. (left side)

Press

A: Drift [SST: KV38100500 (-)] B: Drift [SST: KV38102200 (-)]

- Install new boot and boot bands to shaft.
 CAUTION:
 - Wrap serration on shaft with tape to protect boot from damage.







< REMOVAL AND INSTALLATION >

Never reuse boot and boot band.

- 4. Remove the tape wrapped around the serration on shaft.
- 5. To install the spider assembly (1), align it with the matching marks (A) on the shaft (2) during the removal, and direct the serration mounting surface (B) to the shaft.

- 6. Secure spider assembly onto shaft with snap ring (1).
- 7. Apply the appropriate amount of grease to spider assembly and sliding surface.
- 8. Assemble the housing onto spider assembly, and apply the balance of the specified amount grease.

Standard

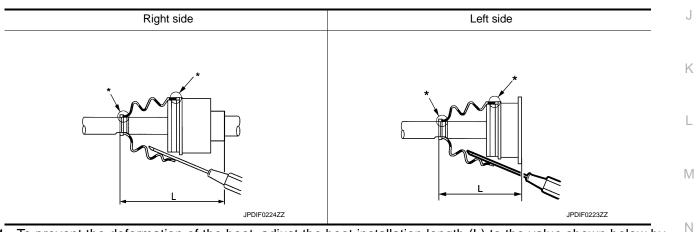
Grease amount

- 9. Align matching marks painted when housing was removed.
- 10. Install boot securely into grooves (indicated by "*" marks) shown in the figure.

: Refer to FAX-28, "Drive Shaft".

CAUTION:

If grease adheres to the boot mounting surface (with "*" mark) on shaft or housing, boot may come off. Remove all grease from the surface.



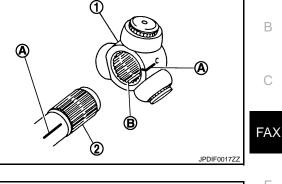
11. To prevent the deformation of the boot, adjust the boot installation length (L) to the value shown below by inserting the suitable tool into the inside of boot from the large diameter side of boot and discharging inside air.

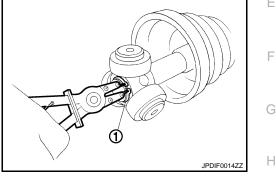
Standard

Boots installed length (L) : Refer to FAX-28, "Drive Shaft".

CAUTION:

- If the boot installation length is outside the standard, it may cause breakage of boot.
- Be careful not to touch the inside of the boot with the tip of tool.
- 12. Install new larger and smaller boot bands securely.





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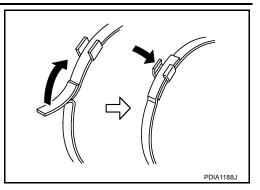
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< REMOVAL AND INSTALLATION >

a. For one-touch clamp band

i. Secure the large and small ends of a boot with new boot bands as shown in the figure.

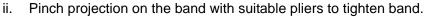


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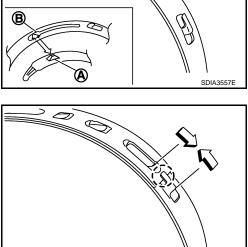
- b. For low profile type band
- Put boot band in the groove on drive shaft boot. Then fit pawls
 (() into holes to temporary installation.

NOTE:

For the large diameter side, fit projection (A) and guide slit (B) at first.



- iii. Insert tip of band below end of the pawl.
- 13. Secure housing and shaft, and then make sure that they are in the correct position when rotating boot. Install them with new boot band when the mounting positions become incorrect.
- 14. Install dust cover to housing. (right side) CAUTION: Never reuse dust cover.



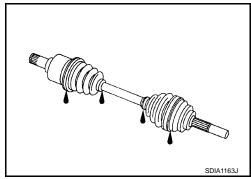
Wheel Side

For further details on the installation procedure, refer to the installation procedure of "Replacement" for the drive shaft boot.

Inspection

INSPECTION AFTER REMOVAL

- Move joint up/down, left/right, and in the axial directions. Check for motion that is not smooth and for significant looseness.
- Check boot for cracks, damage, and leakage of grease.
- Disassemble drive shaft and exchange malfunctioning part if there is a non-standard condition.



INSPECTION AFTER DISASSEMBLY

SDIA3558E

< REMOVAL AND INSTALLATION >	[AWD]
Shaft Check shaft for runout, cracks, or other damage. Replace if necessary.	A
Joint Sub-Assembly (Wheel Side) Check the following: • Joint sub-assembly for rough rotation and excessive axial looseness. • The inside of the joint sub-assembly for entry of foreign material. • Joint sub-assembly for compression scars, cracks, and fractures inside of joint sub-assembly. Replace joint sub-assembly if there are any non-standard conditions of components.	B
Housing and Spider assembly (Front Final Drive side) Replace housing and spider assembly if there is scratching or wear of housing roller contact surface roller contact surface. NOTE:	
Housing and spider assembly are used in a set.	E
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SERVICE DATA AND SPECIFICATIONS (SDS)

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Wheel Bearing

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[AWD]

ltem	Standard
Axial end play	0.05 mm (0.002 in) or less

Drive Shaft

Item		Standard	
Joint		Wheel side	Front final drive side
Crosse quantity	Left side	— 77 – 97 g (2.72 – 3.42 oz)	95 – 105 g (3.36 – 3.70 oz)
Grease quantity Rig	Right side		113 – 123 g (3.99 – 4.33 oz)
Pooto installed length	Left side	- 136 mm (5.35 in)	152 mm (5.98 in)
Boots installed length Right side	Right side		158.6 mm (6.24 in)